



Clinical Safety & Effectiveness Cohort 16 Team # 7

Reducing time from CT simulation to IMRT plan approval in Radiotherapy



The Team

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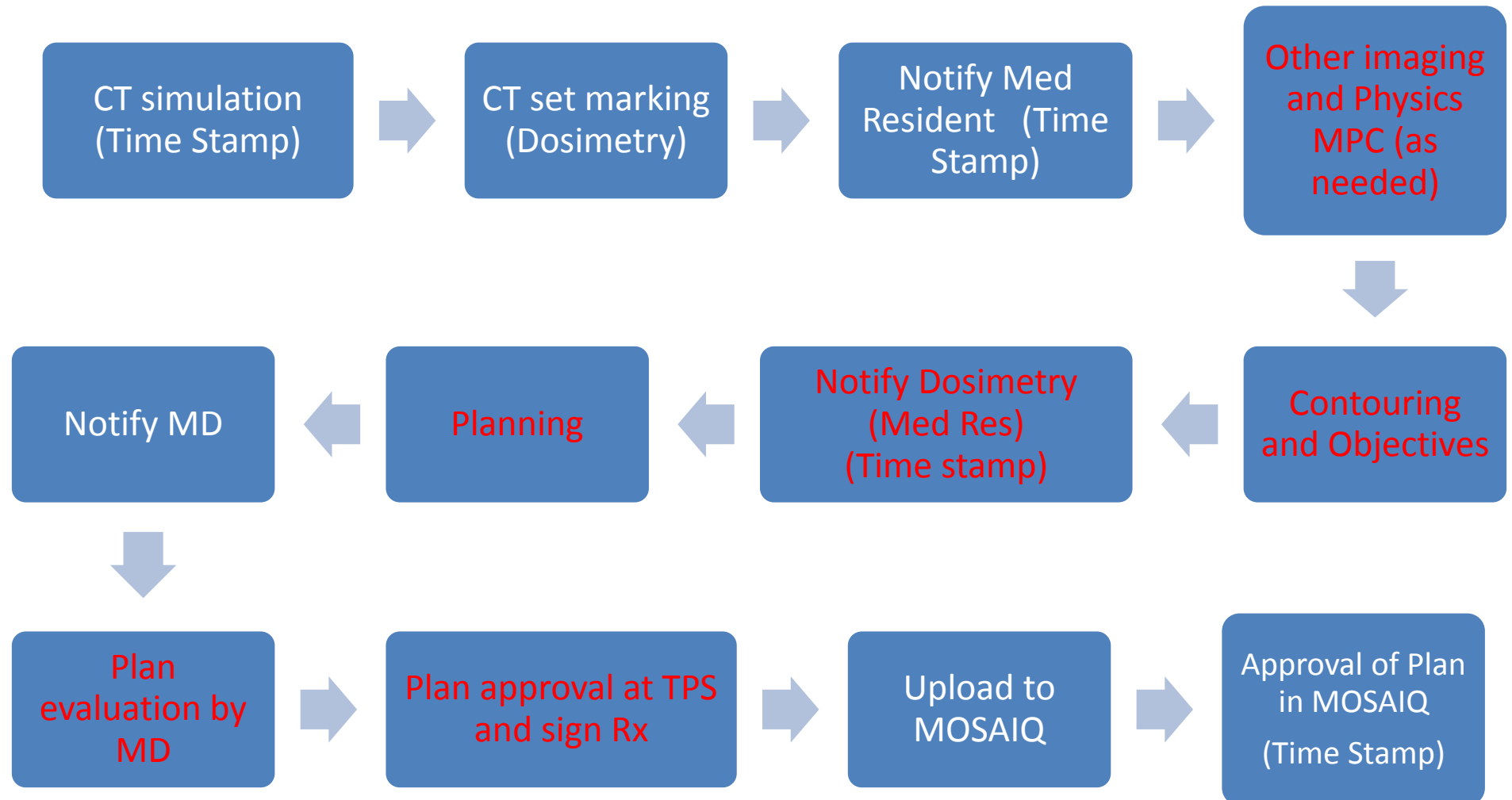
Project Milestones

- Team Created Jan 2015
- AIM statement created Jan 2015
- Weekly Team Meetings Feb 2015
- Background Data, Brainstorm Sessions,
Workflow and Fishbone Analyses Feb 2015
- Interventions Implemented April 2015
- Data Analysis April-May
- CS&E Presentation Graduation Date

Background

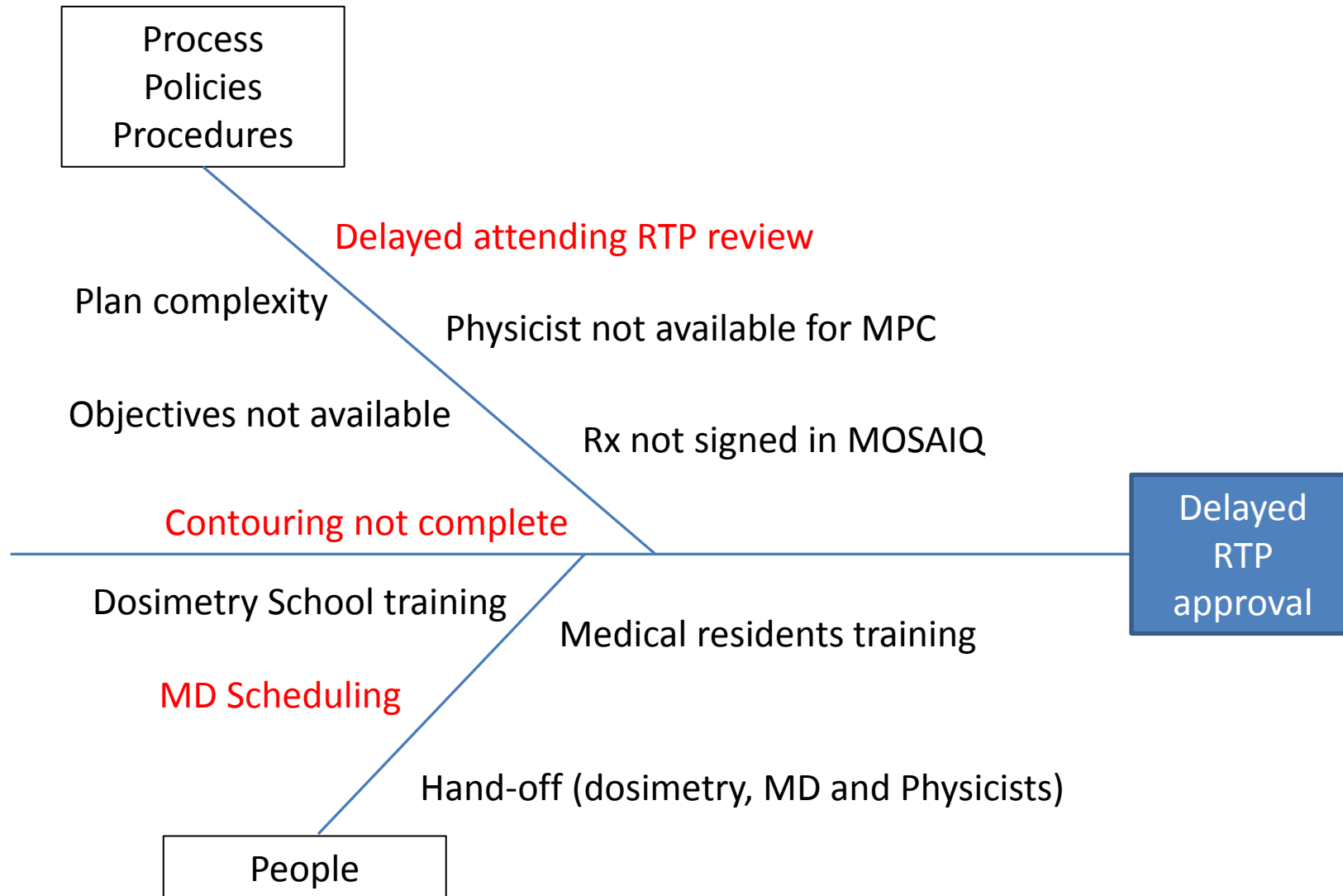
- Prolonged time between CT simulation to plan approval delays the initiation of radiation treatment.
- Rationale: The reduction of time between CT simulation and IMRT plan approval will improve quality of care and patient satisfaction.
 - Patients will be able to start their radiation therapy treatments sooner.

Flow Process from CT Simulation to Treatment Plan Approval

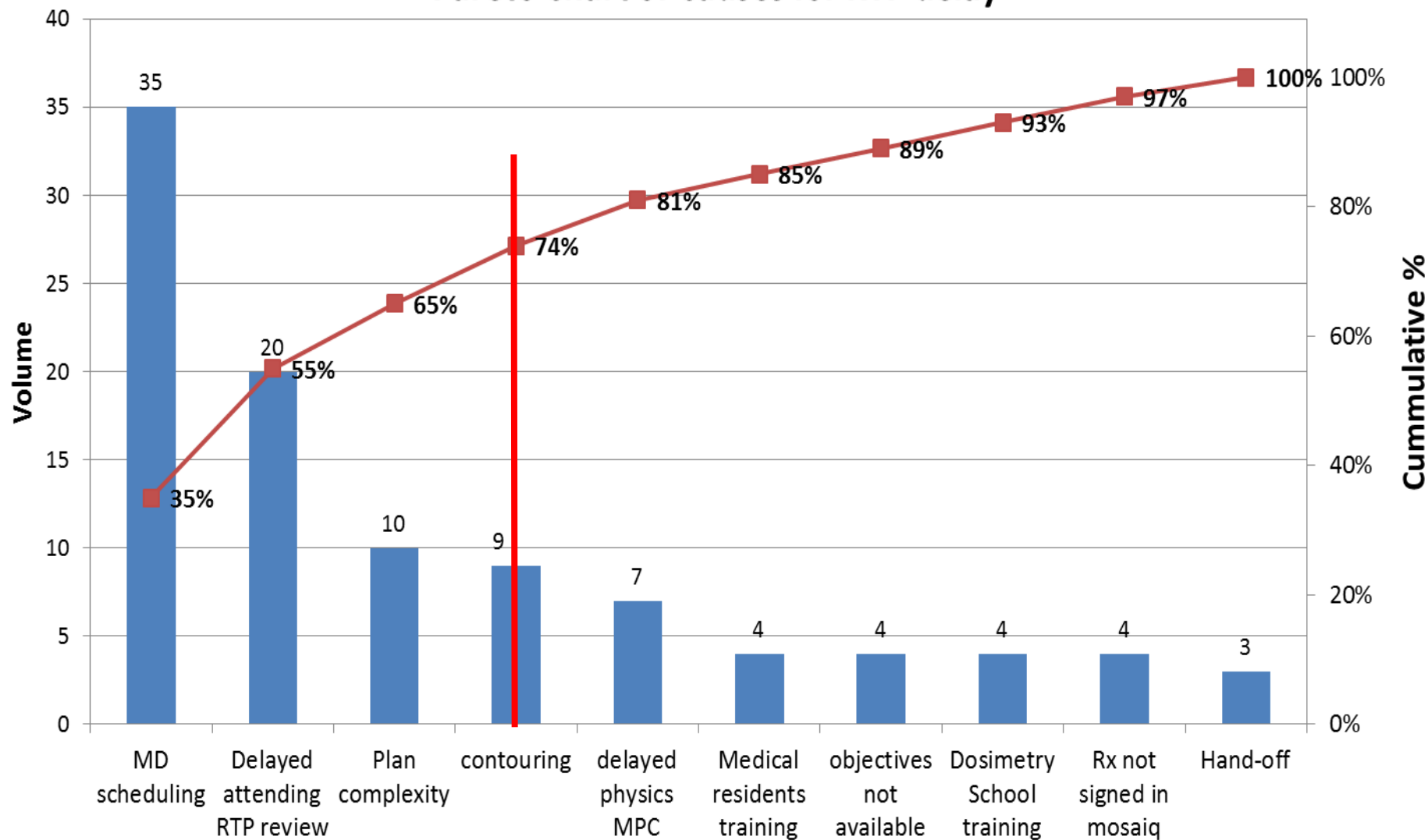


Cause And Effect Diagram

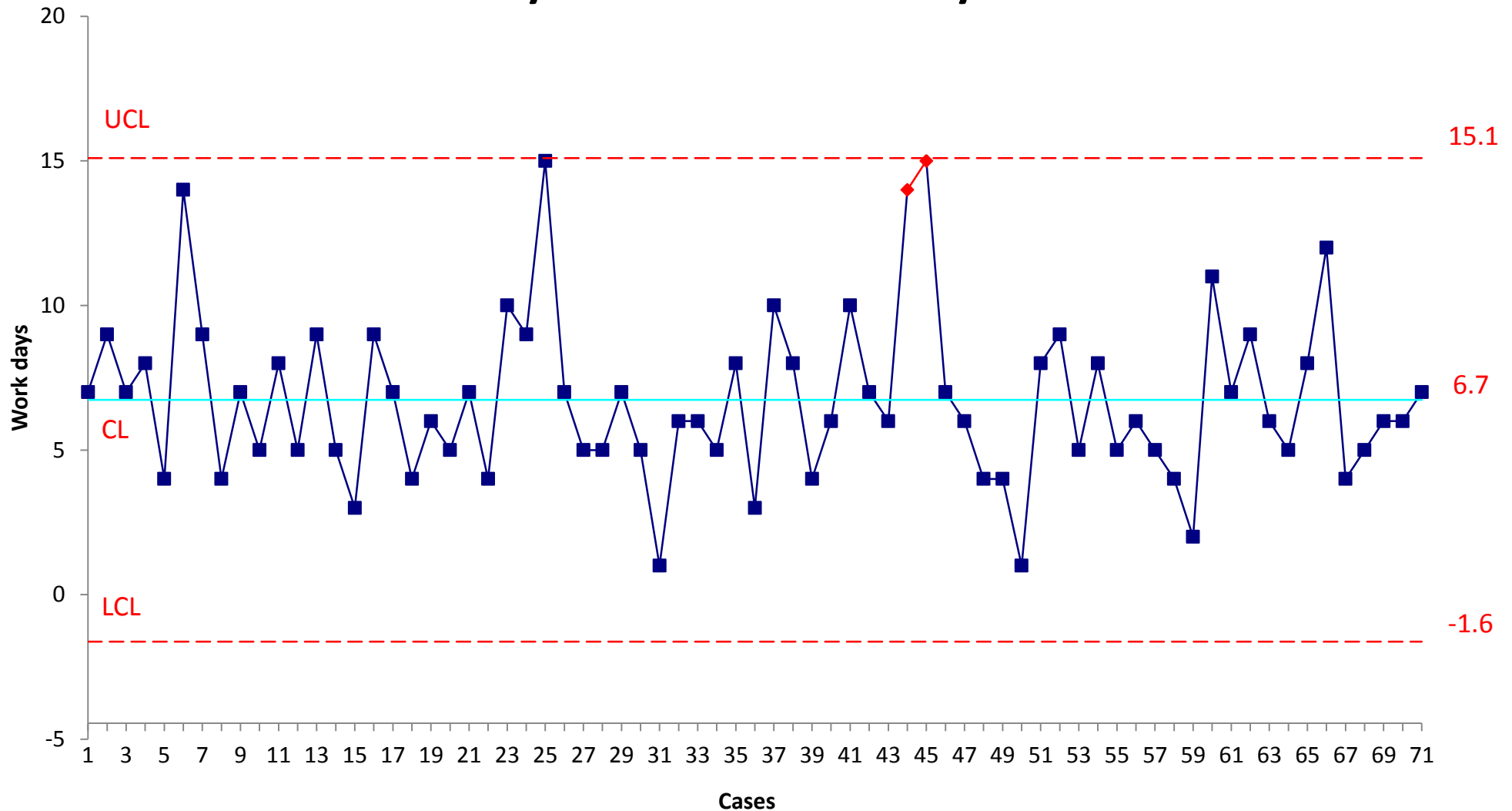
Radiation Therapy Treatment Planning



Pareto Chart of Causes for RTP delay



Mean (X) CT Simulation to Plan Approval Cycle Time in Work Days



Interpretation: The process is stable and within the upper and lower control limits. The average of 6.73 is above the 5 work day cycle time indicated by policy.

| | |
|---------|------|
| USL | 5 |
| LSL | 0 |
| Average | 6.73 |

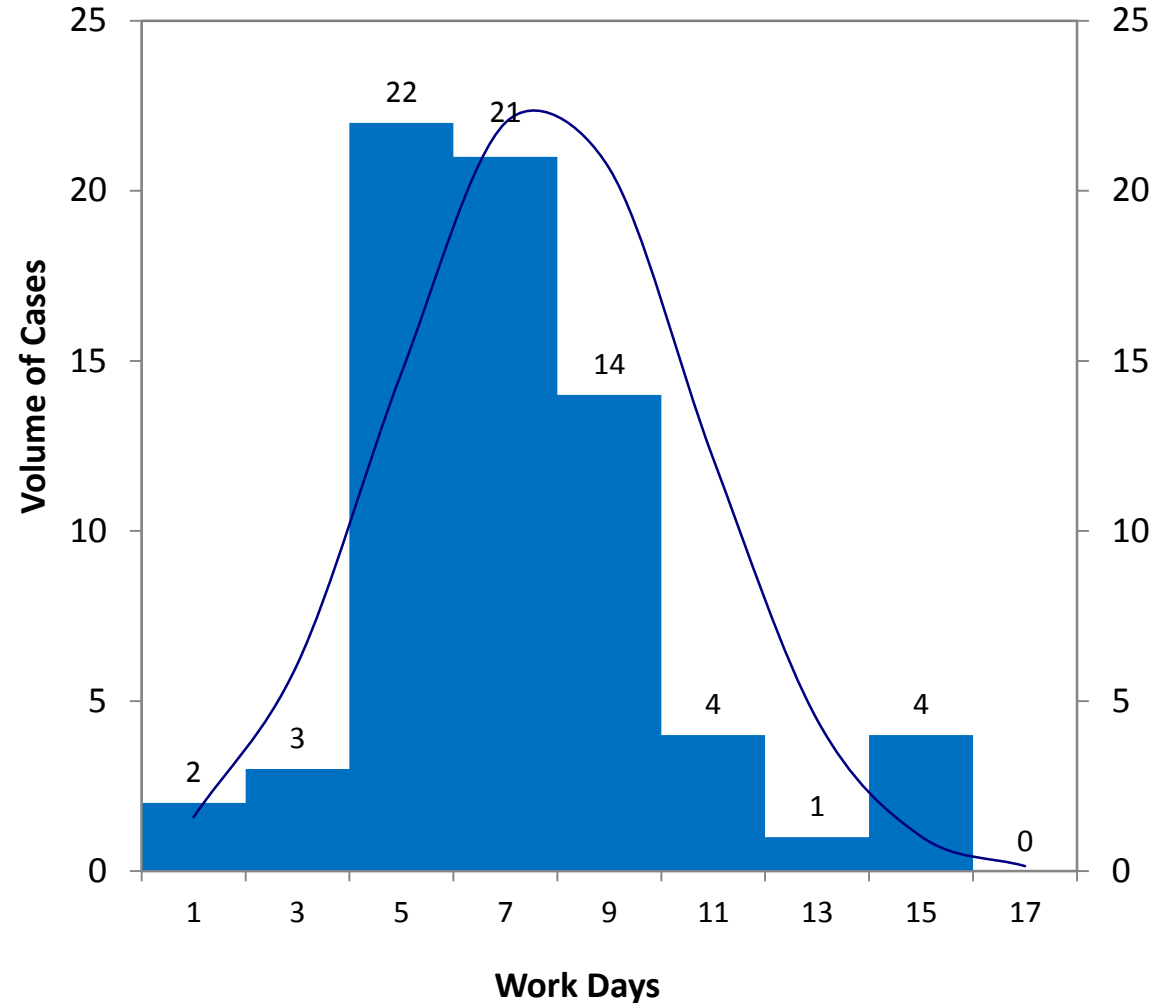
**Within
SAMPLE**
CP should be ≥ 1.33

| | |
|-------|-----------|
| Stdev | 2.79 |
| Cp | 0.30 |
| CpU | -0.21 |
| CpL | 0.81 |
| Cpk | -0.21 |
| PPM | 740793.32 |

**Overall
TOTAL POPULATION**
Pp should be ≥ 1.67

| | |
|-------|-----------|
| Stdev | 2.92 |
| Pp | 0.29 |
| PpU | -0.20 |
| PpL | 0.77 |
| Ppk | -0.20 |
| PPM | 734176.02 |

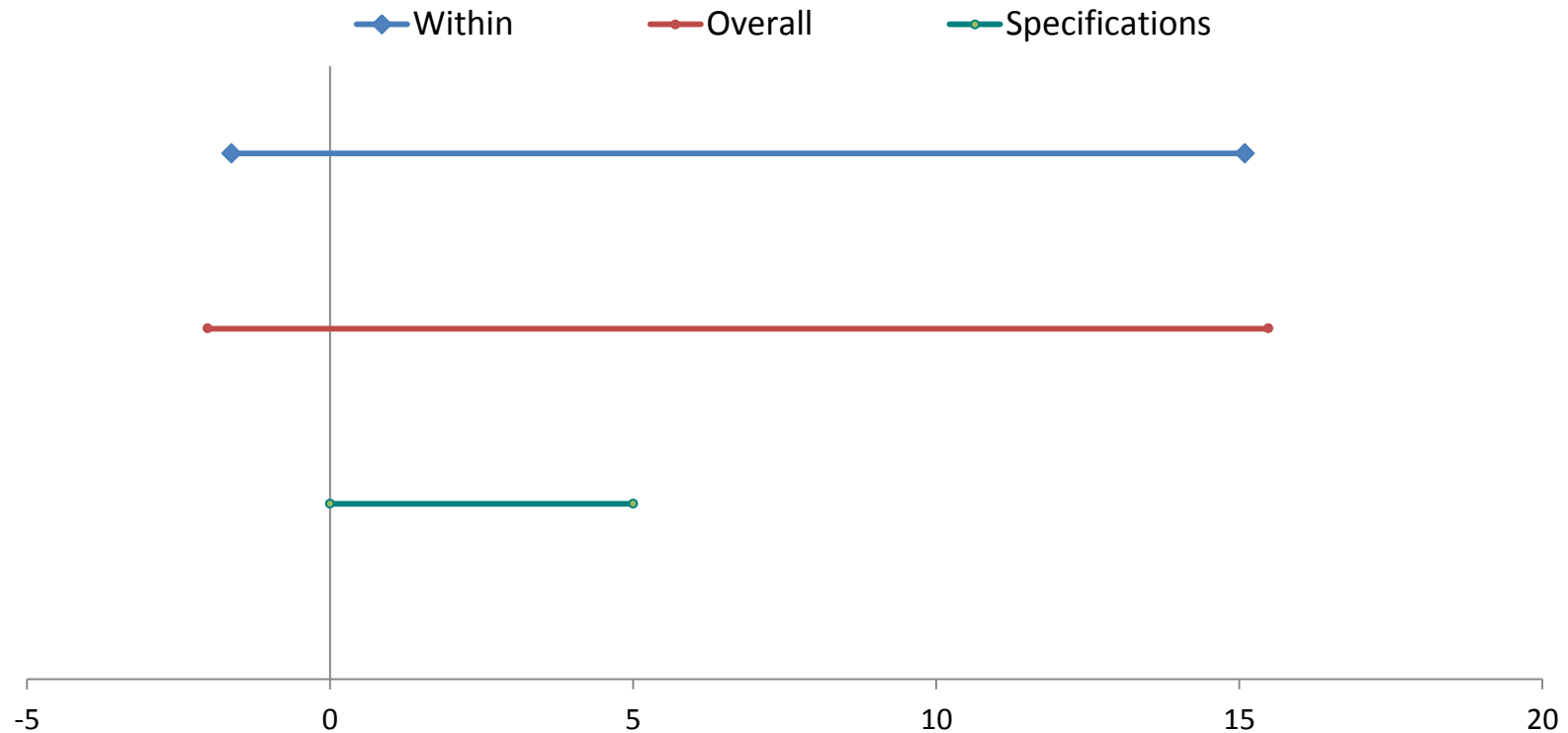
Histogram of Cycle Time
CT Simulation to Plan Approval Work Days



Interpretation: The average of 6.73 is above the 5-work day cycle time indicated by policy. The Cp is low and recommend improvement in processes to bring the average down.

Capability Plot

CT Simulation to Plan Approval Work Days



Interpretation: The within and overall lines are well outside the specification limits of 0 to 5 work days. All 3 lines should be close to the specifications limits. This process requires improvement to ensure that the department is capable of meeting policy specification requirements.

PLAN: Intervention

Standardization

- Implement evidence based handoff.
- Monitor compliance with handoff.

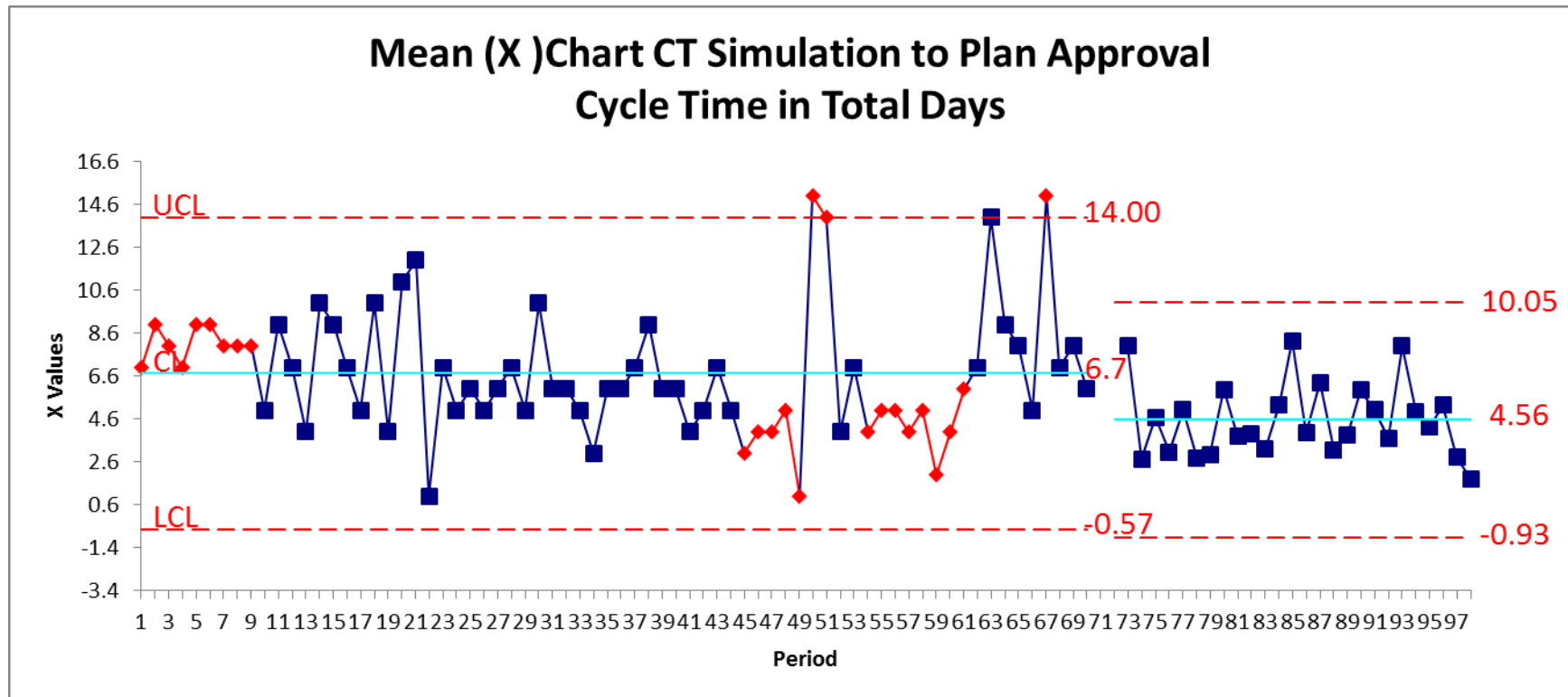
Simplicity

- Reschedule patients undergoing hormonal therapy to 5 to 7 days prior to when the treatment plan approval is needed to reduce treatment plan changes/defects, delays, waste, rework and variation. This creates a pull system.
- Use the rescheduled date to calculate the work day cycle time.

DO: Implementing the Change

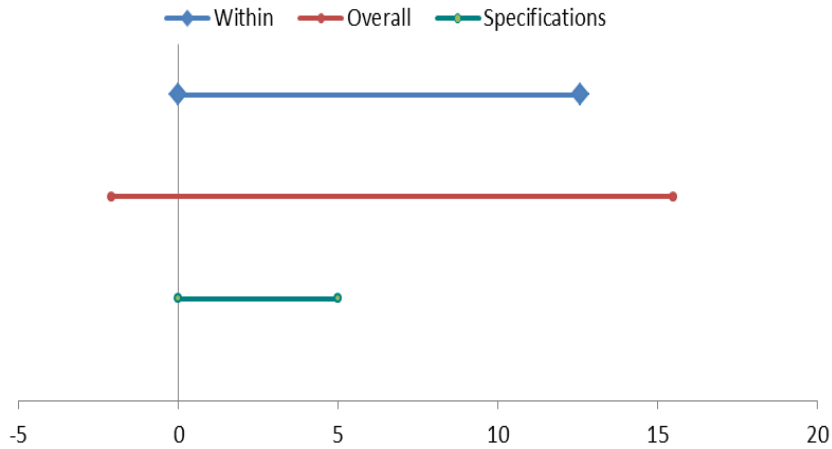
- Recording the time of:
 - CT simulation
 - Patient mark
 - Contouring of normal tissue
 - Target delineation
 - Ready for plan review
 - Plan approval
- Recording the times made everyone aware of the process and they tried to complete their task in timely manner

Results

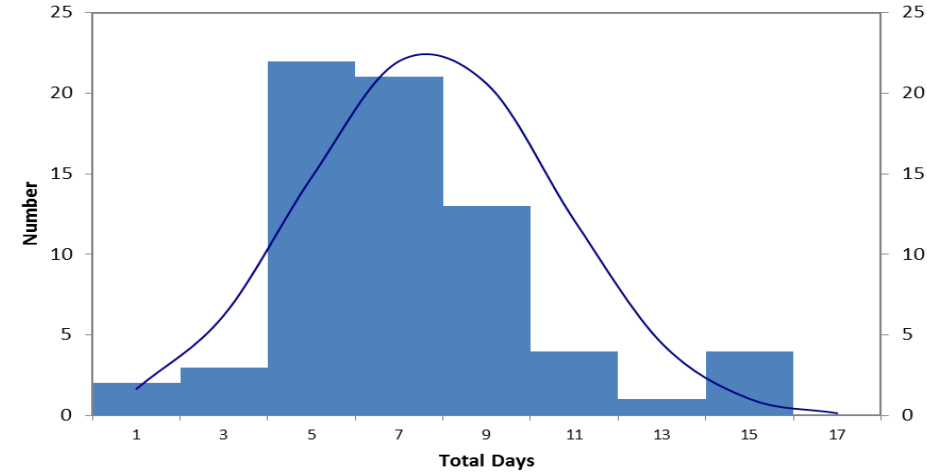


CHECK: Results/Impact

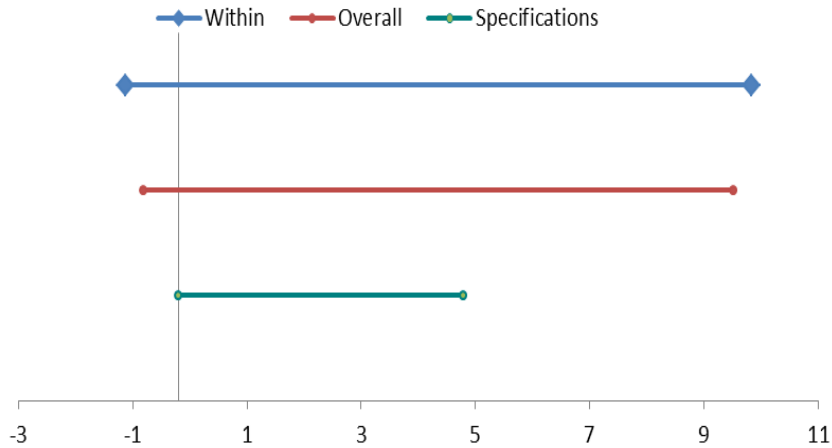
Pre-Capability Plot



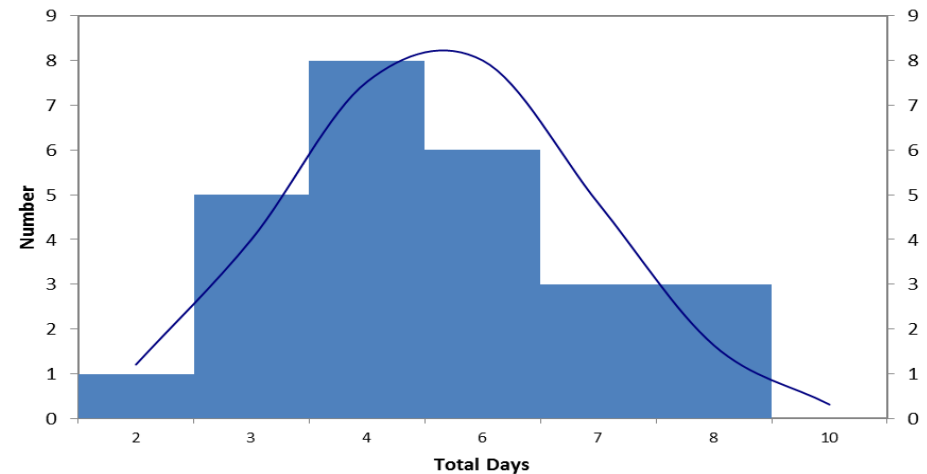
Pre-Capability Histogram



Post-Capability Plot



Post-Capability Histogram



ACT: Sustaining the Results

The recording of the time stamp at each step of the process from CT simulation to Plan approval is implemented into our policies and procedures.

The times are recorded in the notes of our Record and Verify system

Return on Investment

Increased productivity

Increased capability

We can monitor each step of the process and intervene if needed.

Conclusion/What's Next

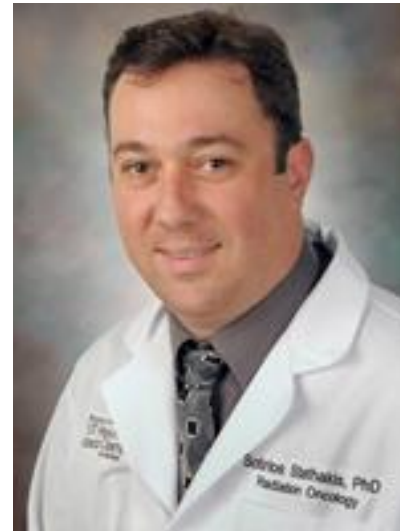
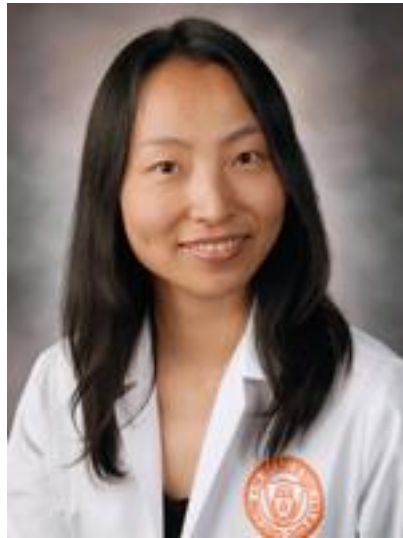
Decreased the number of days between CT simulation and plan approval by 2.2

Patients can start treatments sooner.

We can increase the number of patient plans to accommodate more patients

Personnel (dosimetrists, physicians, residents) need to be educated to maintain gains.

Team Picture



Thank you!

